

## A revision of cascade synthesis theory covering cross-coupled filters

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The classical zero-shifting technique is generalized to cover extraction of complex transmission zeros (TZs) in the form of fourth-order LC sections whereby the  $j/\omega$ - and  $\alpha$ -axis TZs appear as special cases. Using this approach, bandpass filters can be synthesized in direct coupled resonator forms by pole placement instead of designing them through low-pass prototypes. By using circuit transformations, the resulting direct coupled resonator filter circuits can then be transformed into a variety of cross-coupled forms like a fully cross-coupled form or cascaded N-tuplet form. It is shown that one or more finite  $j/\omega$ -axis,  $\alpha$ -axis, or complex TZs can be extracted as direct coupled resonator circuit blocks, which can be converted into cross-coupled triplets, quadruplets, or other N-tuplets of resonators. In particular, it is shown that a cascaded quadruplet section can be used to realize a complex TZ quadruplet  $S_{ii} = \pm \sigma_{ii} / \omega_{ii}$ , as well as two pairs of  $j/\omega$ -axis TZs,  $S_{ii} = \pm \omega_{ii}$ , and  $S_{kk} = \pm \omega_{kk}$ .

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